

CLAIMS

1. An interior panelling part for automotive vehicles, having at least one weak point for forming an opening for the passage of an airbag, having a support and a pattern on the visible side, which pattern is applied on the support part, wherein:

the support part has a recess in the region of a subsequent passage opening, which recess is bridged at least partially by a flap part made of a softer material than the support part;

the pattern on the side orientated towards the support part is rear-foamed;

the flap part is part of the rear-foaming; and

the rear-foaming has a harder foam in the region of the recess than in the remaining regions of the rear-foaming.

2. The interior panelling part according to claim 1, wherein the pattern is embodied as textile material, as a foamed film or as a leather layer.

3. The interior panelling part according to claim 1, wherein the recess has an edge region, and the pattern is weakened in the edge region of the recess.

4. The interior panelling part according to claim 1, wherein the recess has an edge region and the support part in the edge region of the recess is provided with curves.

5. The interior panelling part according to claim 1, wherein the recess has an edge region and the rear-foaming in the edge region of the recess is weakened essentially circumferentially.

6. The interior panelling part according to claim 1, wherein the flap part is connected to the support part via a hinge embodied as woven fabric, which hinge is attached on the one hand to the support part and on the other hand to the flap part.
7. The interior panelling part according to claim 6, wherein the recess has an edge region, and the woven fabric in the edge region of the recess is narrowed.
8. The interior panelling part according to claim 1, wherein, in the region of the recess, a sealing film bridging the recess and associated with the rear-foaming is provided.
9. The interior panelling part according to claim 1, wherein the recess in the knee region of the vehicle occupants is configured for passage of a knee bag.
10. A method for producing an interior panelling part according to claim 1, wherein, in the region of the recess, a cut foam part covering the recess is placed on the support part and a rear-foaming is implemented subsequently between the pattern and the support part, which rear-foaming bonds the carrier part and the pattern on the one hand and, on the other hand, penetrates the cut foam at least partially and bonds into the rear-foaming, so that the produced rear-foaming has a harder foam in the region of the recess than in the remaining regions of the rear-foaming.